

Work Order ID 126416

November-07-14 7:56:12 AM

126416

Page 1

Item ID: D2199-7 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Strut Details
 Start Date: 11/07/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 11/10/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2199	Rev E1 ✓								
100	NC BRAKE	0.00							NOV 0 7 2014
100									
Brake NC	Memo	0.00							
Brake NC	Punch per Dwg. D2199 and Spec Control Dwg D2638								
110	Small Fab	0.00							
110									
Small Fab	Memo	0.00							
Small Fab	Deburr								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

2 FF NOV 0 7 2014

2 FF NOV 0 7 2014

(2) DAS 38 9-89 NOV 0 7 2014

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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QS1005 4.3-Steel <i>M 12/8/14</i> Memo START TIME: <i>7:35</i> FINISH TIME: <i>8:05</i>	0.00 0.00				<i>2</i>	<i>0</i>	<i>11-11-14</i>	DAS 34 9-89
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<i>2</i>			JAS 38 9-89 NOV 14 2014
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <i>SF 362</i> Memo	0.00 0.00				<i>2</i>		<i>NOV 15 2014</i>	DAS 66 9-89

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

14/11/18 JF
MF 14-11-18

Picklist Print

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Parent Item: D2199-7

D2199-7

Parent Item Name: Strut Details

Start Date: 11/07/14

Required Date: 11/10/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: A02.06.10New IssueNG/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.750W.049

Purchased

No

100

f

453.7518

1.25

3

M304TR0 750W 049

FF

NOV 07 2014

304 RD Tube .750 x .049W

Location

Loc Qty

Loc Code

MAT017

129373

453.7518

3

124768

49.27

M126183

1.4399

M128084

14.5819

M129188

29.5



M129363

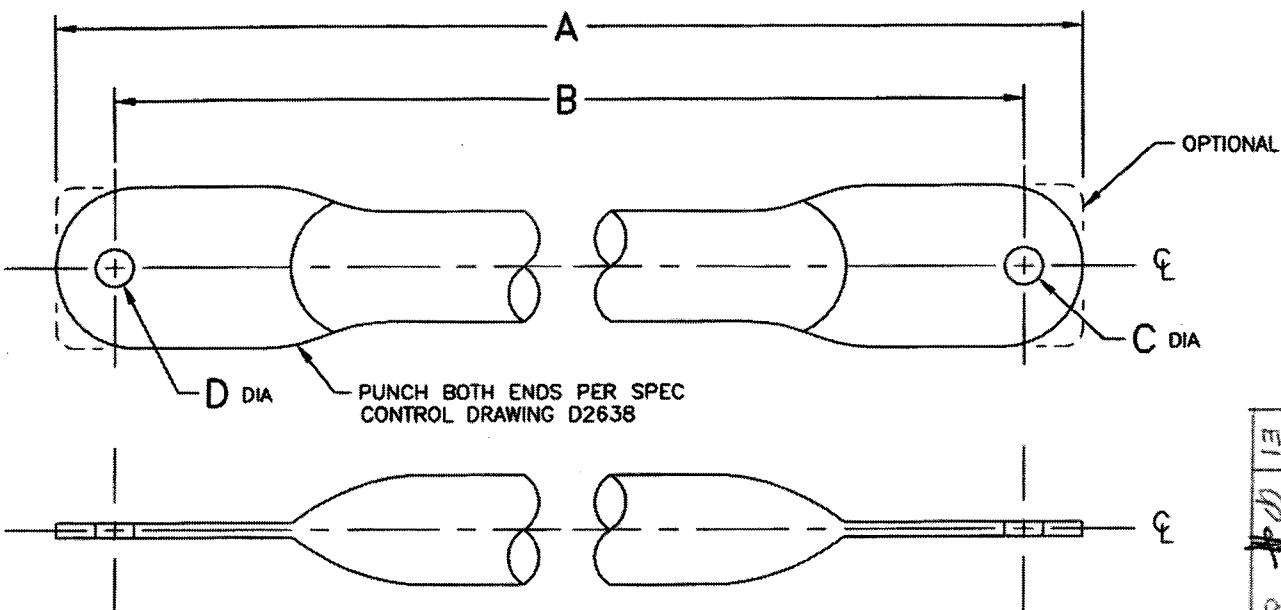
158.96

M130292

200

A circular stamp with the word "CONFIDENTIAL" written in a circular path around a central point. The stamp is slightly faded and has a textured, ink-like appearance.

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2199	REV. E SHEET 1 OF 1
DATE 98.04.28		TITLE STRUT DETAILS	SCALE NTS
A	1993	NEW ISSUE	
B		ADDED -11, -13, AND -15	
C		ADDED -17 AND -19	
D		ADDED -21	
E	98.04.28	ADDED -23 AND -25 PER TSR A565M ADDED TEMPLATE & SPEC CTRL DWG REDRAWN IN CAD	
E1	98.03.22	ADD FINISH	



	A	B	C	D
D2199-1	18.30	17.50	0.257	0.257
D2199-3	5.80	5.00	0.257	0.257
D2199-5	22.64	21.84	0.257	0.316
D2199-7	14.74	13.94	0.257	0.257
D2199-9	16.52	15.72	0.257	0.257
D2199-11	23.60	22.80	0.257	0.316
D2199-13	15.96	15.16	0.257	0.257
D2199-15	17.57	16.77	0.257	0.257
D2199-17	28.05	27.25	0.257	0.316
D2199-19	18.90	18.10	0.257	0.257
D2199-21	10.80	10.00	0.257	0.257
D2199-23	26.18	25.38	0.257	0.316
D2199-25	19.93	19.13	0.257	0.257
D2199-27	27.34	26.54	0.257	0.316
D2199-29	21.11	20.31	0.257	0.257

NOTES:

3. FINISH: POWDER COAT WHITE (4.3.5.2). PER DART QSI 005 4.3/EI